

TYPE EQUIPMENT DESCRIPTION

MILL Drilling Machine, 24504, Wilton, 54498
MILL HBM #543-G&L G50T
MILL HBM #545-G&L PC50
MILL HBM #556 DEVLIG 65K 144
MILL HBM #573-G&L G50T
MILL HBM Giddings & Lewis Model- G60T
MILL HBM MN #572-DeVlieg 5K 120
MILL Milling Machine, Bridgeport
MILL SIPS A #552-8000-SIP
MILL SIPS A #847-8000-75-SIP
MILL SIPS A #500-740-SIP
MILL SIPS A #553-640 Sip
MILL VMC #54 Okuma Double Column MCV-A
MILL Allen single spindle drill press
MILL Bridgeport vert milling machine, Mdl Series I
MILL Bridgeport vert milling machine
MILL Bridgeport vert milling machine
MILL Bridgeport vert milling machine
MILL Granite surface plate; 8X5X3
MILL K&T Milwaukee universal mill, Mdl 310 S-15
MILL K&T Milwaukee universal mill, Mdl 310 S-15
MILL K&T Milwaukee universal mill, Mdl S-12
MILL Mazak CNC Vert Mach Center; Mdl AJV 32/605N
MILL Mazak CNC Vert Mach Center; Mdl VQC-30/50B
MILL Mazak CNC Vert Mach Center; Mdl VQC-30/50B
MILL Mazak CNC Vert Mach Center; Mdl VQC-30/50B
MILL Mazak CNC vert Machining Center; Mdl AJV 32/40506
MILL Mazak CNC vert machining center; Mdl AJV 32/605
MILL Okuma CNC Mill MX-45VAE

CAPACITY SIZE

X-120", Y-110", Z-90", W-50"
X-120", Y- 84", Z-30", W-50"
X-144", Y- 96", Z-30", W-50"
X-144", Y-120", Z-36", W-72"
X- 98", Y- 96", Z-36", W-60"
x-120", Y- 80", Z-20", W-50"

X- 80", Y-48", Z-50"
X- 80", Y-48", Z-50"
X- 59", Y-41", Z-48"
X- 40", Y-28", Z-12"
X-154", Y-73", Z-52"

X-59.00", Y-27.00", Z-20.00"
X-60.00", Y-30.00", Z-20.00"
X-60.00", Y-30.00", Z-20.00"
X-60.00", Y-30.00", Z-20.00"
X-40.00", Y-27.00", Z-18.00"
X-59.00", Y-27.00", Z-20.00"
X-33.00", Y-18.00", Z-18.00"

GRINDER Grinder Okamoto Surface Grinder
GRINDER SIPS Hauser SIP 50 Jig Grinder
GRINDER Surface Grinder, FSG-3A1020 (Falcon), Chevalier, N385-3005
GRINDER Surface Grinder, Super 618, Harig
GRINDER Brown & Sharpe surf. grinder, Mdl 618 Micromaster
GRINDER Heald Rebuilt Rotary Grinder - Model 261
GRINDER Heald rotary surface grinder, Mdl 261-16
GRINDER Kellenberger cylindrical grinder, Mdl 1000U
GRINDER Kellenberger cylindrical grinder, Mdl 600U
GRINDER Kellenberger cylindrical grinder, Mdl 600U
GRINDER Moore Jig Grinder CNC, G2381 Moore Special Tool Inc.
GRINDER Moore jig grinder, Mdl G16
GRINDER Okamoto rotary surface grinder, Mdl PRG6
GRINDER Okuma CNC Grinder GU-34-S
GRINDER Okuma CNC Grinder GU-34-S
GRINDER Okuma CNC universal grinder, Mdl GU-24S
GRINDER Okuma CNC universal grinder, Mdl GU-24S
GRINDER Okuma CNC universal grinder, Mdl GU-34S
GRINDER Overbeck ID grinder, Mdl 400IR
GRINDER Reid surface grinder, Mdl 618 HL
GRINDER Reid surface grinder, Mdl 618H
GRINDER Sunnen hone, Mdl MBB-1600

X-120", Y-60", Z-24"
X- 36", Y-28", Z-24"
X- 20", Y-10", Z-12"

X-18.00", Y-6.00"
27.00" DIA. MAX.
27.00" DIA. MAX.
O.D. 29.70" MAX. x 40.00" L
O.D. 21.00" MAX. x 24.00" L
O.D. 21.00" MAX. x 24.00" L
X-24.00", Y-11.00", Z-18.00"
X-24.00", Y-11.00", Z-18.00"
27.00" DIA. MAX.
O.D. 12.00" MAX. x 21.00" L
O.D. 12.00" MAX. x 21.00" L
O.D. 6.60" MAX. x 19.50" L
O.D. 6.60" MAX. x 19.50" L
O.D. 12.00" MAX. x 21.00" L
O.D. 4.00", I.D. 4.50", 4.50" L
X-18", Y-6"
X-18", Y-6"

LATHE CNC Lathe Mazak Smart 250
LATHE CNC Lathe Mazak Smart 350w/quick change chuck
LATHE Mazak CNC Turning Center; Mdl QT20N/UNIV
LATHE Mazak CNC turning center; Mdl Quickturn 35N
LATHE Mazak CNC turning center; Mdl Quickturn 35N
LATHE Mazak Lathe Quick Turn Smart 350 50" 125U
LATHE Mazak Model QTS 250 X 1000 U 10 station Turret Lathe
LATHE Mazak Quick Turn Smart 350M KY 50" w/ 1250DU Mazatrol Smart Control
LATHE Mazak Yamazaki engin lathe; Mdl 2H12
LATHE Mazak-Mate engine lathe
LATHE South Bend engine lathe; Mdl CLC187A
LATHE South Bend engine lathe

O.D. 10.00" MAX. x 40.00" L
O.D. 16.50" MAX. x 48.00" L
O.D. 6.60" MAX. x 19.50" L
O.D. 16.00" MAX. x 60.00" L
O.D. 16.00" MAX. x 60.00" L
O.D. 16.50" MAX. x 48.00" L
O.D. 10.00" MAX. x 40.00" L
O.D. 15.00" MAX. x 48.00" L

SAW Saw, Metal Cutting Horizontal, DM-10, MEP, WX0406222
SAW Saw, Vertical Band, ML, DoAll, 16" Throat

INSPECTION Contour Reader - SN# C150-67-1113
INSPECTION Contour Reader; Mdl 150
INSPECTION Metaserv 2000 grinder / polisher
INSPECTION ISOMET 4000 Linear Precision Saw
INSPECTION LUXO Microscope
INSPECTION Coordinate Measuring Machine, FHN 906, Mitutoyo, 93090015
INSPECTION J&L Optical Comparator; Mdl Epic 120
INSPECTION Rockwell hardness tester; Mdl 5JRBB,

QUALITY CMM Crysta AS7 106 Haas
QUALITY Surface Plate 1985, 5'X8'X16", Gray, Rock of Ages, 5997-33-1
QUALITY Surface Plate, 5'X10'X16", Black, Rahn, 33453
QUALITY Surface Plate, 6'X12'X18", Gray, Rahn
QUALITY Surface Plate, 6'X8'X16", Beige
QUALITY Surface Plate, 7'X11'X26", Gray, Rock of Ages
QUALITY Surface Plate, 8'X12'X28", Gray, Rock of Ages

CRANE (2) 1 Ton Overhead Cranes
CRANES (4) 5 Ton Overhead Cranes
CRANES (2) 10 Ton Overhead Cranes



STOLLE MACHINERY

Stolle Canton
4337 Excel Street
North Canton, OH 44720-6995
USA
330-493-0444
330-493-8571 Fax

Progressive Stamping Dies

Conversion Dies

Cupping & Shell Dies

New or Rebuilt Dies

New or Refurbished Parts

12" x 12" to 60" x 101" Dies

Work at >.0001" Tolerances

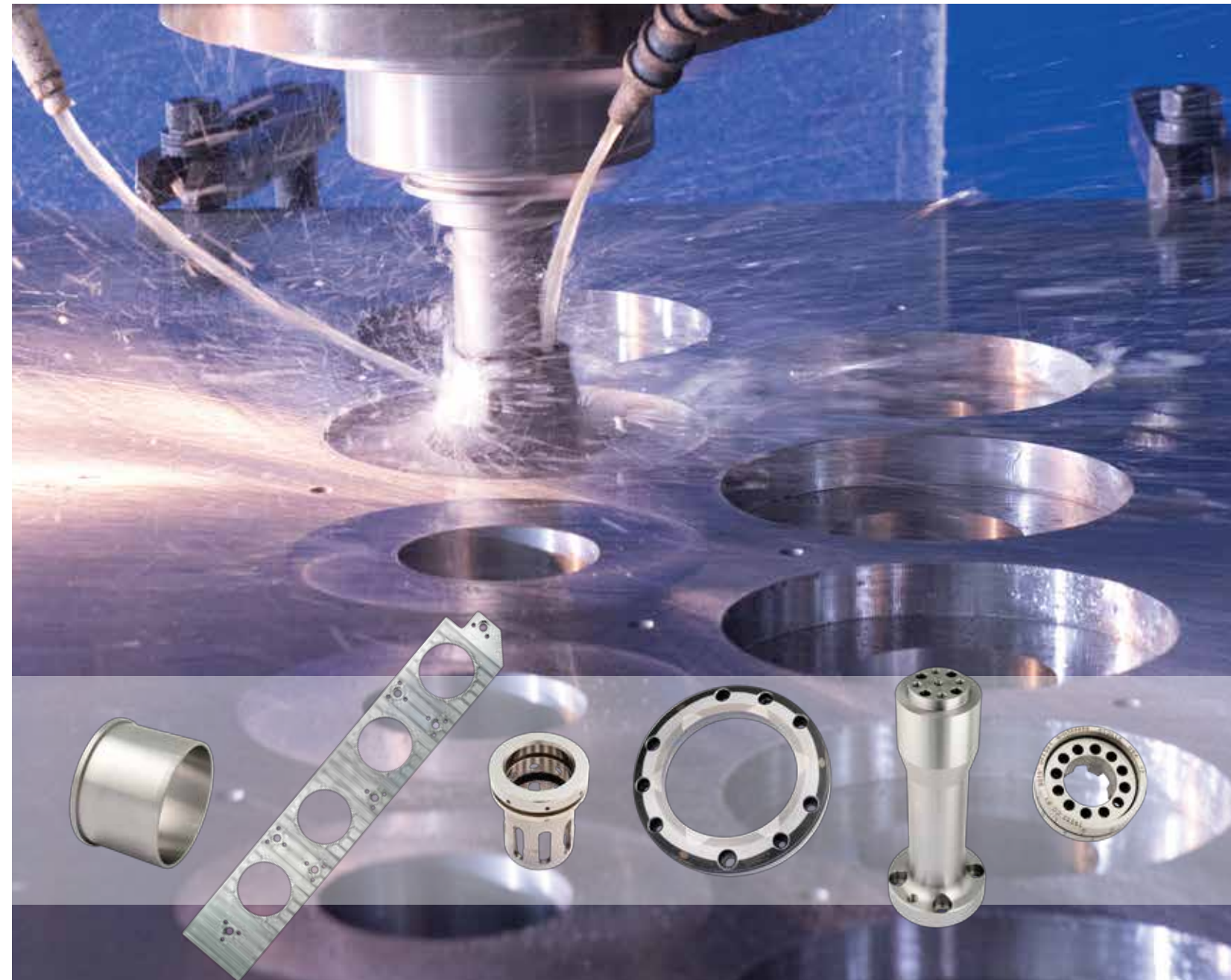
Unique Expertise with Dies



STOLLE MACHINERY

Canton Machining Center

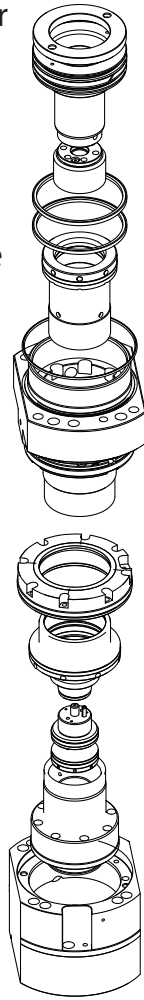
"Precision & Experience Working Together"





Stolle Machinery has built their reputation as an industry leader with their expertise in die sets and equipment for the beverage and food can-making industry. That same expertise is used to manufacture intricate, close tolerance parts and subassemblies for die sets and other machinery. Our design team uses the latest engineering software tied to state-of-the-art CNC equipment. Experienced operators efficiently produce parts and a 100% quality assurance program follows them throughout the process. Parts for copper, end or DRD systems, die rebuilds or other high precision parts for a variety of industries can be delivered on time and within budget. With specialized equipment for both large and small dies, modern, air conditioned facilities and personnel with decades of practical experience,

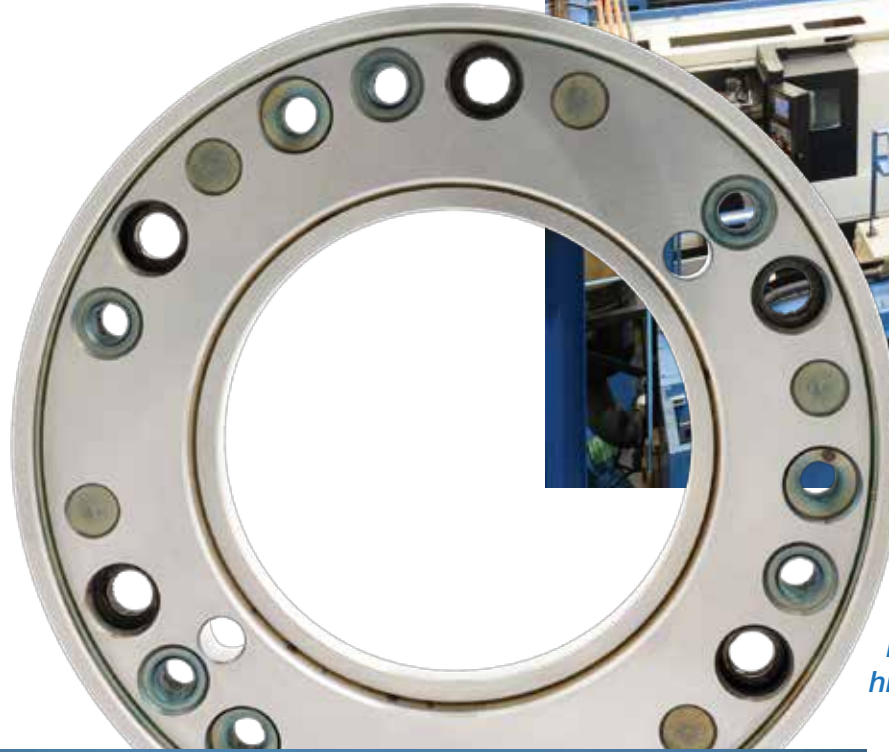
the Stolle Canton Machining Center is your one-stop source for precision parts.



- Milling
- Grinding
- Turning
- Precision Boring
- Jig Grinding
- Laser Etching
- Inspection



STOLLE MACHINERY



With over 93,000 sq. ft. of modern, temperature controlled facilities and dozens of personnel with over 20 years of experience, the Stolle Canton Machining Center is your one stop for all types of high precision machining and progressive die work.



ISO 9001: 2008



Quality is the backbone of our operation. Every part is inspected for accuracy from design through final QC and laser marking. Die sets are run in our test presses to ensure they will work flawlessly in the field. CMM results and measurements are checked against the engineering specs to ensure every part leaves meeting all tolerances.



We specialize in progressive die work from 12" square to 48" x 82". Beyond the latest array of CNC machines, we also offer three SIP boring machines, large grinders, horizontal mills and more. All our operators are familiar with the tight tolerances and demands of die work.



Our machining center has banks of CNC mills, lathes and grinders all operated by experienced machinists using the latest software. We specialize in lower volume runs of high precision machining with particular expertise in die parts and assemblies.



The engineering staff work directly with the machinists to maximize efficiency and ensure part accuracy. Our engineering staff uses the latest SolidWorks suite and our CNC's utilize MasterCam for tool path efficiency and programming speed.

